

Aluminum

BUILDING PRODUCTS



Window Trim · Frieze Board · Drip Edge Channels · Trim Coil · Gutter · Soffit · Fascia

WELCOME TO HOLMES MANUFACTURING

The story behind Holmes Manufacturing begins back in 1984 when three men and a truck set out to install vinyl siding. The idea was to offer something different from our competitors, but the question was what. We began to focus on production efficiency. This timesaving pattern of thinking inspired us to constantly design and create new accessories ahead of time that would speed up installation on the jobsite. Much thought and ingenuity went into this premaking of products, all of which helped improve our efficiency in installation.

The story doesn't end here. We realized that other contractors who were spending time and effort making their accessories on-site might have an interest in purchasing the line of products we designed, manufactured and kept on hand. That's how it came about that three men and a truck took their timesaving products to the local market.

What makes us unique? Simply this...we began as an install company and advanced into mass production, which means our products were designed and perfected by installers for installers. In the past our install company has worked on over 40,000 houses across Ohio. It was critical for us to have no callback or service issues, and our hands-on experience gave us the ability to design accordingly. At Holmes Manufacturing, our products have been timetested to perform.

OUR COMMITMENT

Here at Holmes Manufacturing we are committed to providing you with the products you need, service that is better than you expect and the quality you deserve. We pride ourselves in our ability to service your everyday needs and our willingness to help with those small custom orders that are important to your customers.

Since 1984 we have continually expanded our product line by adding new products and colors. We work hard to stay connected to the needs of our customers. If you don't see a product in the catalog that is important to you, please let us know. We may have it available or see the need to add it to our offering. Your feedback is taken seriously and is important to us.



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SOFFIT



ur Nominal 019 Aluminum Double 6" Soffit is made up of a H28 grade aluminum, which is harder than most, which in turn makes the panel stronger and user friendly. It is available in 22 standard colors, with special colors available upon request.

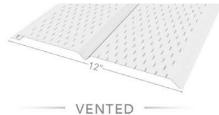


double 6 soffit .019" ALUMINUM

available in all colors [see inside back cover]



12 ft | SVPA | 16/ct | 24/skid



12 ft LVPA 16/ct 24/skid

Cut to length

12" SVPA12 30/ct SVPA16 15/ct

16" **18"** SVPA18 15/ct

24" SVPA24 15/ct

Cut to length

12" LVPA12 30/ct

LVPA16 15/ct

18" LVPA18 15/ct

24" LVPA24 15/ct

triple 4 soffit .019" ALUMINUM

available in all colors [see inside back cover]



12 ft | SVPAT4 | 16/ct | 24/skid

CENTER VENT

12 ft | CVPAT4 | 16/ct | 24/skid

- SOLID

12"	SVPAT412	30/ct
16"	SVPAT416	15/ct

Cut to length

SVPAT418 | 15/ct

24" SVPAT424 15/ct

- FULL VENT **12 ft** | LVPAT4 | 16/ct | 24/skid

Cut to length

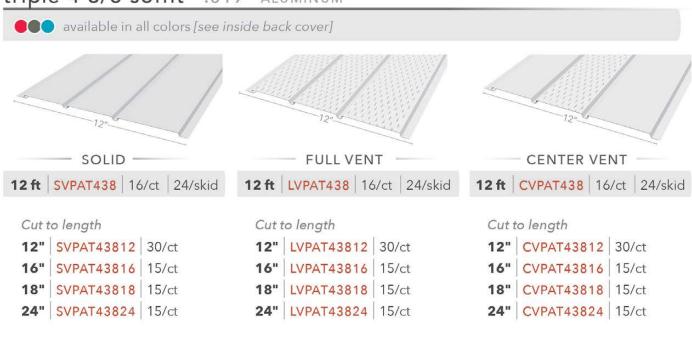
12"	LVPAT412	30/ct
16"	LVPAT416	15/ct
18"	LVPAT418	15/ct
24"	LVPAT424	15/ct

Cut to length

12"	CVPAT412	30/ct
16"	CVPAT416	15/ct
18"	CVPAT418	15/ct
24"	CVPAT424	15/ct

SOFFIT

triple 4 3/8 soffit .019" ALUMINUM



quad 4 3/8 soffit .019" ALUMINUM



FASCIA



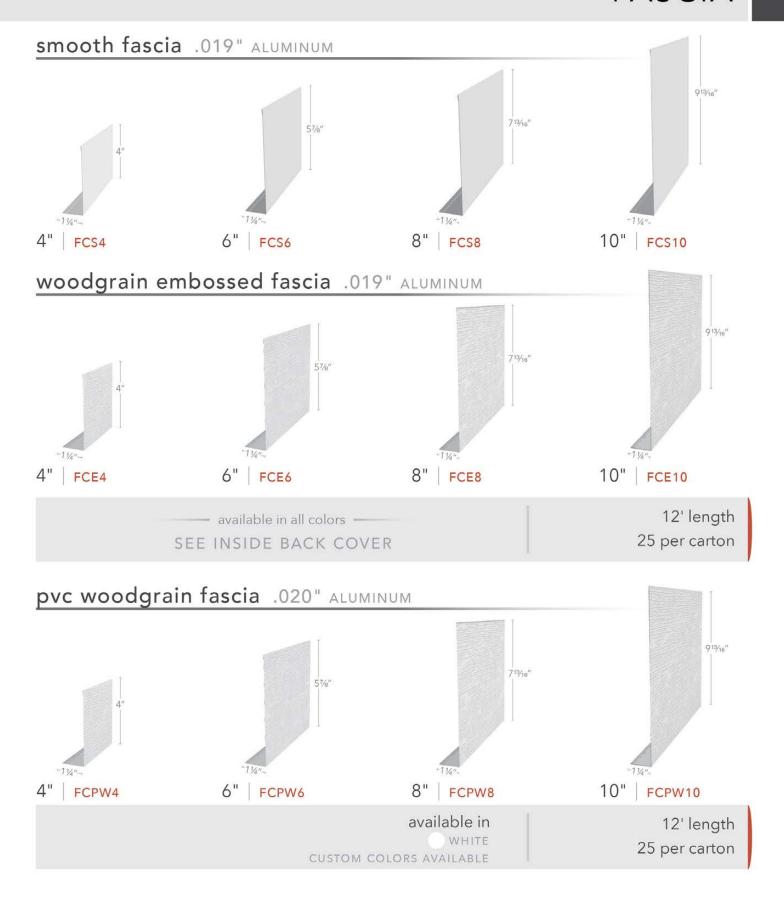
Our Nominal .019

Aluminum Fascia is available in 4 different sizes, 4", 6", 8" and 10". It is produced with H28 grade aluminum and with a rib system that highly resists oil canning. It has a 1-1/4" hemmed soffit leg which gives you more coverage and a more durable piece.



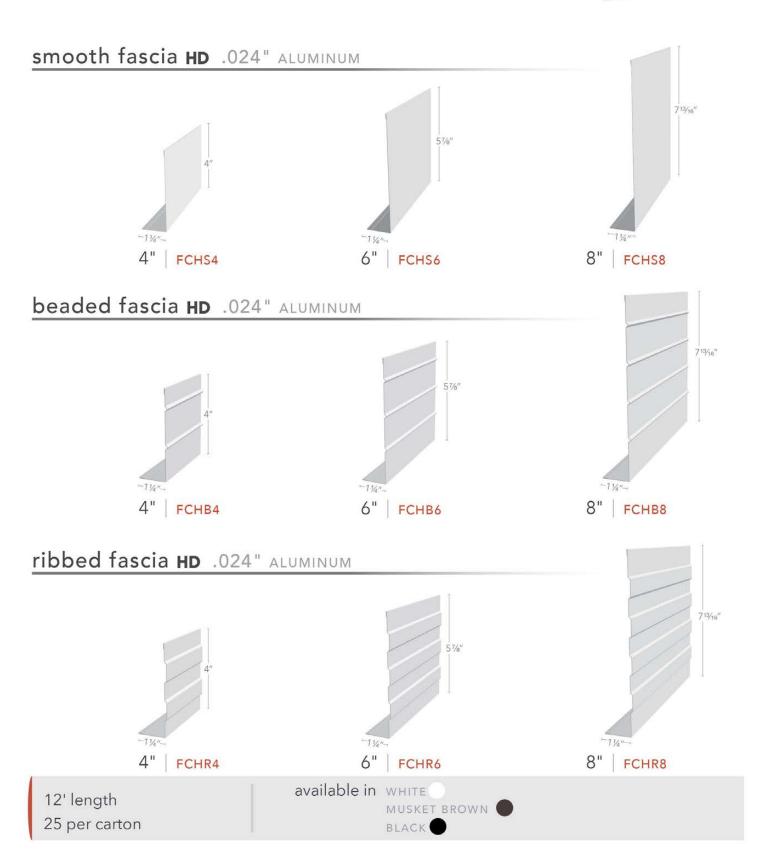


FASCIA



FASCIA





TRIM CHANNEL

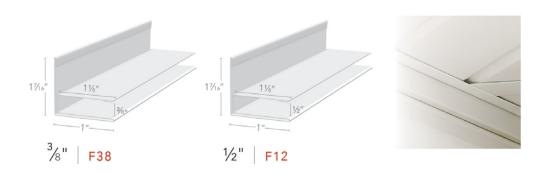
ur
Aluminum
J Channel is
available in ½"
and %". It has an
extra wide nailing
flange for easier
install and is
hemmed on both
edges, creating a
safe and durable
piece.

ur double hemmed 1½" Aluminum F Channel, with a longer upper leg to create a stop for your soffit, makes it a user friendly piece with no sharp edges and a easy install for your soffit.

J channel .019" ALUMINUM



F channel .019" ALUMINUM



double channel runner .019" ALUMINUM



Double Channel Runner

10' length

10 per carton

12' length 25 per carton

TRIM CHANNEL



JF channel .019" ALUMINUM





	½" soffit
3/4" siding receiver	JF34

he JF Channel eliminates the need for the F Channel and the J Channel on the gable ends of your residential and commercial buildings. It makes for an easier install by using 1 piece vs. 2, which saves you time and money. In turn, it gives your project a clean and professional look.

12' length25 per carton

- available in all colors -

SEE INSIDE BACK COVER

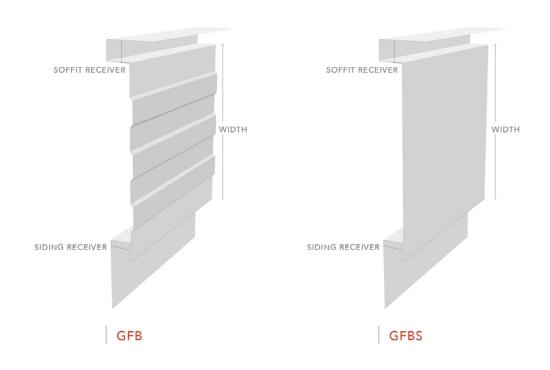
	½" soffit	5/8" soffit	3/4" soffit
3/4" siding receiver		JF3458	JF3434
1/8" siding receiver	JF78	JF7858	JF7834
11/8" siding receiver	JF118	JF11858	JF11834
1¼" siding receiver	JF114	JF11458	JF11434
1½" siding receiver	JF112	JF11258	JF11234

10' length 30 per carton - available in all colors -

SEE INSIDE BACK COVER

GABLE FRIEZE BOARD

ur Gable Frieze Board is a great piece to add value to your next project. It comes in 3 different widths, 4", 6" and 8". It eliminates the need for a 1x, Coil Stock, J Channel and F Channel. It makes for an easy install by using 1 piece vs. 4, which saves you time and money. In turn, it gives curb appeal to your next project.



Gable Frieze Board Item Numbers

Begin each item# with GFB or GFBS when ordering below

soff	fit receiver	½" soffit			eceiver ½" soffit 5%" soffit			3/4" soffit		
	width	4"	6"	8"	4"	6"	8"	4"	6"	8"
/er	3/4"	4	6	8	43458	63458	83458	43434	63434	83434
receiver	11/8"	4118	6118	8118	411858	611858	811858	411834	611834	811834
ng	11/4"	4114	6114	8114	411458	611458	811458	411434	611434	811434
sidi	11/2"	4112	6112	8112	411258	611258	811258	411234	611234	811234

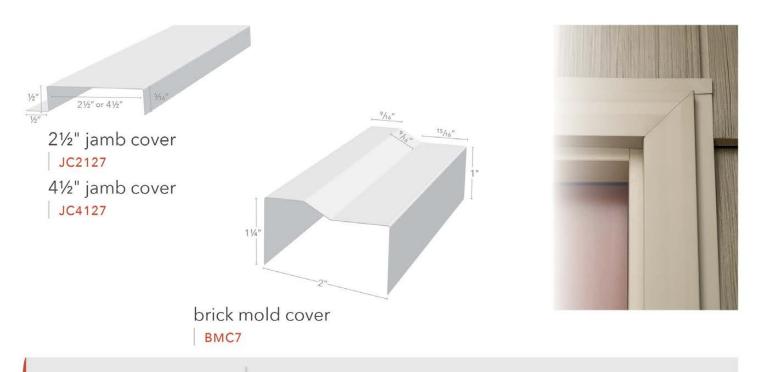
available in all colors

SEE INSIDE BACK COVER

10' length 10 per carton

DOOR TRIM





7' length 10 per carton — available in all colors — SEE INSIDE BACK COVER



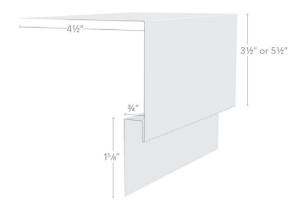
overhead door trim
OHDT7

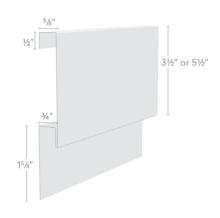
10' length 4 per carton available in all colors — SEE INSIDE BACK COVER

WINDOW TRIM

he aluminum window trim is available in 2 widths, 3-1/2" and 5-1/2". It comes in 10' lengths and can receive up to a ¾" butt siding. It is designed to fit into the J Channel on a new construction window, which gives the window a nice clean appearance. It can also be used on windows without a J Channel by placing small pieces of starter strip around the window to hold the inside edge. It is available in our 22 standard colors. Other colors available upon request.

flush window trim .019" ALUMINUM



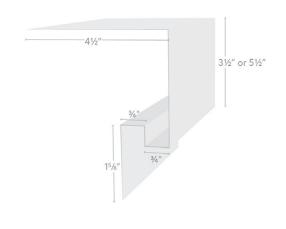


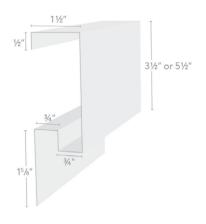
for replacement windows

3½" | RWT35 5½" | RWT55 for new construction windows

3½" WT35 5½" WT55

board effect window trim .019" ALUMINUM





for replacement windows

3½" | RBEWT35 5½" | RBEWT55 for new construction windows

3½" NBEWT35 5½" NBEWT55

available in all colors

SEE INSIDE BACK COVER

10' length 10 per carton

trim nails



stainless steel

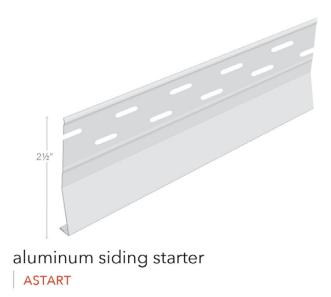
11/4" TN

1¾" | TN134 (WHITE ONLY)

- available in all colors —

SEE INSIDE BACK COVER

siding starter

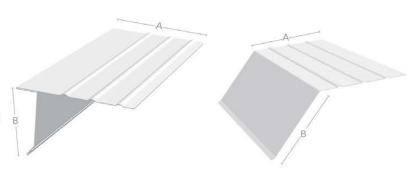


10' length

50 per carton

DRIP EDGE/GUTTER APRON

Drip Edge is used to protect and cover the exposed edge of the roofline. Helps prevent water backup under the shingles.

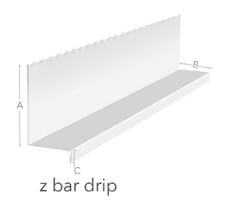


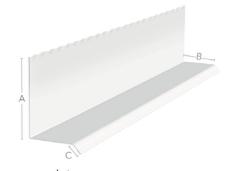
	Drip Edge							
Code	A	В	Nom.	per/carton	carton/pallet	Available Colors		
DE118	211/16"	1%"	.019"	50	36			
DE112	2"/16"	11/2"	.019"	50	36			
DE134	2"/16"	1¾"	.019"	50	36	available in all colors —		
DE200	211/16"	2"	.019"	25	36	SEE INSIDE BACK COVER		
DEWF134	3½"	1¾"	.019"	35	36			
		Gutt	er Apron					
GA214	2¾"	21/4"	.019"	25	90			

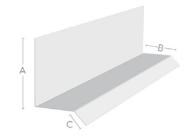


DRIP CAP/FLASHING









drip cap

apron flashing

Z-Bar Flashing								
Code	Description	Length	Nom.	A	В	С	per/carton	carton/pallet
ZB516	5∕16" Z-Bar			13/4"	5/16"			
ZB38	3⁄8" Z-Bar			13/4"	3/8"			
ZB58	5⁄8" Z-Bar			2"	5/8"			
ZB34	3∕4" Z-Bar			17/8"	3/4"			
ZB1	1" Z-Bar			15/8"	1"			
ZB118	1 1/8" Z-Bar	10'	.019"	11/2"	1 ½"	3/8"	50	50
ZB114	1 1⁄4" Z-Bar			2"	11/4"			
ZB112	1 ½" Z-Bar			13/4"	11/2"			
ZB134	1 3⁄4" Z-Bar			21/8"	13/4"			
ZB2	2" Z-Bar			17/8"	2"			
ZB212	2½" Z-Bar			2"	21/2"			

			Dr	ip Cap Flashi	ng			
Code	Description	Length	Nom.	A	В	С	per/carton	carton/pallet
DC516	5/16" Drip Cap			13/4"	5/16"			
DC38	3/8" Drip Cap			13/4"	3/8"			
DC58	5/8" Drip Cap			2"	5/8"			
DC34	3⁄4" Drip Cap			17/8"	3/4"			
DC1	1" Drip Cap			15/8"	1"			
DC118	1 1/8" Drip Cap	10'	.019"	11/2"	11/8"	3/8"	50	50
DC114	1 1⁄4" Drip Cap			2"	11/4"			
DC112	1½" Drip Cap			13/4"	11/2"			
DC134	1 ¾" Drip Cap			21/8"	13/4"			
DC2	2" Drip Cap			17/8"	2"			
DC212	2½" Drip Cap			2"	21/2"			
	Apron Flashing							
AF2	2" Apron Flashing	10'	.019"	3"	2"	3/8"	30	50

other colors available on request —

available in

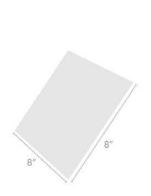
161 WHITE

271 ROYAL BROWN

FLASHING

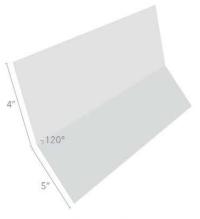
pre-bent .019" ALUMINUM





flat shingle flashing ASF88BKRB

500 per carton



5" Porch Flashing

PF45

10' length / 30 per carton

available in all colors —
SEE INSIDE BACK COVER



roll flashing

	.011 mill finish	.019 royal brown
10"x10'	ARV1010ML	HMC1010RBR
14"x10'	ARV1410ML	HMC1410RBR
20"x10'	ARV2010ML	
10"x50'	ARV10ML	HMC10RBR
14"x50'	ARV14ML	HMC14RBR
20"x50'	ARV20ML	

COIL



trim coil ALUMINUM



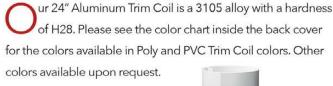
.020" PVC Woodgrain



.019" Smooth Poly

50' length / 32 coils per skid

SEE INSIDE BACK COVER





.024" HM024C24

50' length / 32 coils per skid



.019" "DuraCoil" Lightly Textured

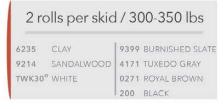
50' length / 32 coils per skid

8782 CLASSIC BRONZE 2026 SANDSTONE 9327 COLONIAL WHITE 2021 SANDPIPER BEIGE

rain gutter coil .027" ALUMINUM



15" width



11¾" width



11¾" width Mini

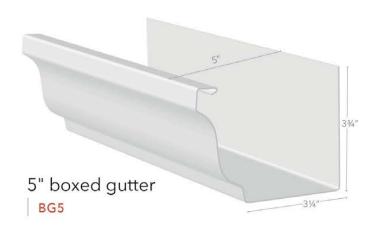
150' per roll / 56 lbs

for color availability

SEE INSIDE BACK COVER

BOXED GUTTER

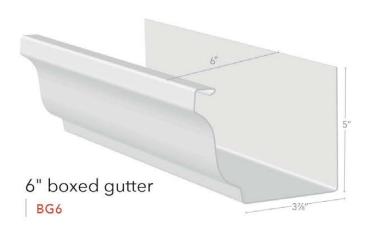
5" boxed gutter .027" ALUMINUM



Available in 10′, 16′ & 21′ lengths 10 per carton

see Inside Back Cover

6" boxed gutter .027" ALUMINUM



Available in 10′, 16′ & 21′ lengths 5 per carton

CALL FOR COLOR AVAILABILITY



elbows .019" ALUMINUM

offset elbows .019" ALUMINUM









Α	
2"x3"	23AEL (30 PER CARTON)

2"x3" 3"x4" 34AEL (20 PER CARTON) 3"x4"

В

34BEL (20 PER CARTON) 3"X4" 34AOEL (40 PER CARTON) 3"X4" 34BOEL (40 PER CARTON)

available in all colors

A offset

23BEL (30 PER CARTON) 2"x3" 23AOEL (55 PER CARTON) 2"x3" 23BOEL (55 PER CARTON)

B offset

TWK30° WHITE | LOW GLOSS TWK80° WHITE | HIGH GLOSS

SEE INSIDE BACK COVER

downspout .019" ALUMINUM



23D 34D



outlet tube 2"x3" 2X3OUT 3"x4" 3X4OUT



round outlet tube 2¾" 234ROUT 3%" 338ROUT

10' length / 10 per carton — available in all colors — SEE INSIDE BACK COVER

50 per carton

2¾" - 250 per carton 3 % " - 100 per carton



inside box miter

5" 5IBM

6" 6IBM



outside box miter

50BM

60BM



left end cap

5" SLECAP

6" 6LECAP



right end cap

5" SRECAP

6" 6RECAP

20 pieces per carton

end caps - 50 pieces per carton

6" PRODUCTS

6235 9399 BURNISHED SLATE 9214 SANDALWOOD 4171 TUXEDO GRAY TWK30° WHITE 0271 ROYAL BROWN

5" PRODUCTS

- available in all colors -

SEE INSIDE BACK COVER



inside strip miter

5ISM

6" 6ISM



outside strip miter

5OSM

60SM



inside bay miter

5IBSM

6" 6IBSM



outside bay miter

5OBSM

6OBSM

20 pieces per carton

TWK30° WHITE

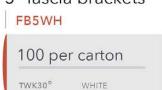




slip joint connector











universal pipe bands

100 per carton

available in all colors

SEE INSIDE BACK COVER





6 x 3%" stainless steel screws

1000 per carton



caulking GS121WH

12 per carton



touchup paint

12 per carton



1½" rezist screw

500 per carton



5" gutter hanger

6" gutter hanger

1000 per carton

Screw not included. See BSR912.



5" hidden hanger with screw | RHFWS5 6" hidden hanger with screw | RHFWS6

500 per carton

CUSTOM BENDING

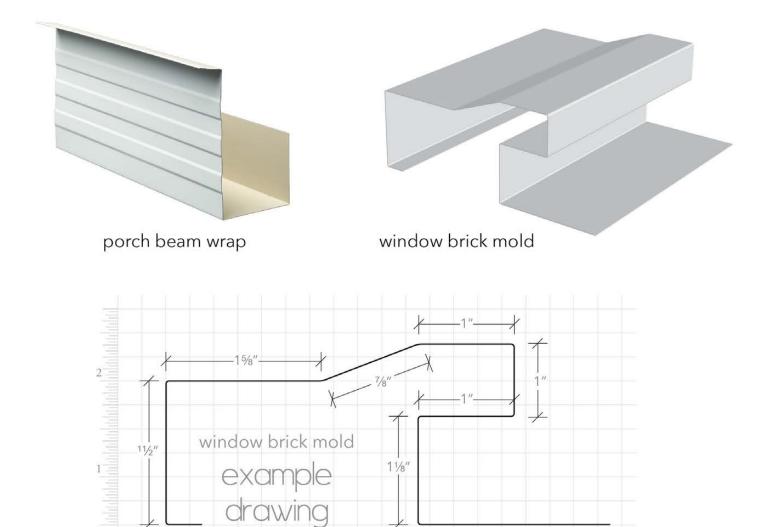
X-3/8" X





ith 30 years experience in manufacturing aluminum products, our slogan here at Holmes Manufacturing has become 'You draw it, we'll bend it'. Custom bent products are available upon request, from porch beam wraps and flashings of all

types to special window trims. Our employees take pride in their ability to design and create custom bent products that exceed your expectations.



product specification sheet

Metal Specifications

aluminum alloy - 3105 | hardness - H28 | tensile strength - 28,000 psi yield strength - 24,000 psi | gutter coil hardness - H24 | .024 coil hardness - H26

Metal Thickness

.019" nominal - soffit, fascia, accessories, and trim coil .020" nominal - pvc trim coil .024" nominal fascia and trim coil .027" - gutter coil

Type of Coating

hybrid linear polyester

Gloss

Poly - 8 to 15 degree on 60 degree photovolt meter. ASTM test D523-80 PVC - 20-50 @ 60 degrees

Formability

No removal of finish with 610 Scotch tape on a 2T bend. NCCA test 11-19

Pencil Hardness

F-H

Dry Film Thickness

.60 - .80 mills

Humidity Resistance

no loss of gloss, cracking, or peeling after 1,000 hours in 100% relative humidity

Salt Spray Resistance

withstands 5% salt spray for 1,000 hours per ASTM test B117-73

Impact Resistance

No visual cracking or Scotch tape pick-off when subject to impact in inch pounds equal to 1.5 times metal thickness. NCCA test 11-6.

Exterior Exposure

Fade - shall not exceed more than 5 Color Difference Units within 5 years. ASTM test D2244-79 Chalk. No great than No. 8 rating (excluding white) within 5 years. ASTM test D659-74

STOCK COLORS



	TRIM COIL			SMOOTH POLY PRODUCTS			
	SMOOTH		PVC			DRIP	GUTTER
COLOR NAME	POLY	DURACOIL	WOODGRAIN	SOFFIT	ACCESSORIES	EDGE	COIL
Almond/Alabaster	6237	N/A	682	STOCK	STOCK	STOCK	STOCK
Alamo White	9996	N/A	N/A	мто	МТО	мто	N/A
Antique White	2122	N/A	8163	STOCK	STOCK	STOCK	STOCK
Ash Grey	4362	N/A	N/A	STOCK	STOCK	STOCK	STOCK
Aspen	7272	N/A	7313	МТО	МТО	МТО	N/A
Birchwood	213	N/A	6244	МТО	STOCK	МТО	N/A
Black	200	N/A	4287	STOCK	STOCK	STOCK	STOCK
Black over Royal Brown	200BRN	N/A	N/A	N/A	N/A	N/A	N/A
Burgundy	3179	N/A	N/A	STOCK	STOCK	STOCK	STOCK
Burnished Slate	9399	N/A	N/A	STOCK	STOCK	STOCK	STOCK
Café Cream	N/A	N/A	2187	N/A	N/A	N/A	N/A
Camel	2245	N/A	6367	мто	мто	мто	N/A
Canyon	9411	N/A	2145	мто	мто	мто	N/A
Charcoal	9139	N/A	N/A	мто	мто	мто	N/A
Chateau	2379	N/A	1372	мто	мто	мто	N/A
Cherry	N/A	N/A	3171	N/A	N/A	N/A	N/A
Classic Bronze	N/A	8782	N/A	N/A	N/A	N/A	N/A
Clay	6235	N/A	9217	STOCK	STOCK	STOCK	STOCK
Clay (Door)	N/A	N/A	6455	N/A	N/A	N/A	N/A
Cocoa Brown	9240	N/A	N/A	мто	МТО	мто	N/A
Cream	2223	N/A	694	мто	STOCK	мто	N/A
Crimson Red	2167	N/A	N/A	мто	мто	мто	N/A
Dark Bronze	248	N/A	N/A	STOCK	STOCK	STOCK	STOCK
Deep Brown	9519	N/A	9369	мто	МТО	мто	N/A
Everest	5235	N/A	5236	мто	мто	мто	N/A
Forest Green	7303	N/A	7233	STOCK	STOCK	STOCK	STOCK
Gallery Blue	2627	N/A	N/A	мто	мто	мто	N/A
Geneva Blue	N/A	N/A	5161	N/A	N/A	N/A	N/A
Granite	4331	N/A	4289	мто	мто	мто	N/A
Gray (Door)	N/A	N/A	4422	N/A	N/A	N/A	N/A
Gray / Sterling Gray	055	N/A	463	STOCK	STOCK	STOCK	STOCK
Grecian Green	7265	N/A	N/A	STOCK	STOCK	STOCK	STOCK
Hero Blue	2692	N/A	N/A	мто	мто	мто	N/A
Hunter Green	2244	N/A	N/A	МТО	МТО	МТО	N/A
lvory	2483	N/A	N/A	мто	мто	мто	N/A
Light Stone / Sandpiper	2263	2021	6379	STOCK	STOCK	STOCK	STOCK

STOCK NORMAL LEAD TIME

MADE TO ORDER (CALL FOR PRICE AND LEAD TIME)

N/A NOT AVAILABLE AT THIS TIME

STOCK COLORS

	TRIM COIL			SMOOTH POLY PRODUCTS			
COLOR NAME	SMOOTH POLY	DURACOIL	PVC WOODGRAIN	SOFFIT	ACCESSORIES	DRIP EDGE	GUTTER COIL
Linen	171	N/A	170	МТО	STOCK	мто	N/A
Mocha	9509	N/A	9517	МТО	МТО	мто	N/A
Mountain Berry	3221	N/A	3150	МТО	мто	мто	N/A
Musket Brown	8226	N/A	8227	STOCK	STOCK	sтоск	STOCK
Nautica	5221	N/A	558	мто	мто	мто	N/A
Night Fall	8910	N/A	0300	МТО	МТО	мто	N/A
Oak	N/A	N/A	9340	N/A	N/A	N/A	N/A
Ocean Blue	5219	N/A	N/A	STOCK	STOCK	STOCK	N/A
Pewter	4241	N/A	4209	мто	мто	мто	N/A
Pewter Gray	9136	N/A	N/A	STOCK	STOCK	STOCK	N/A
Prairie / Spice	6306	N/A	6318	STOCK	STOCK	STOCK	N/A
Premium Blue	5222	N/A	5240	мто	МТО	мто	N/A
Pueblo	9410	N/A	8276	мто	мто	мто	N/A
Royal Brown	271	N/A	9345	STOCK	STOCK	STOCK	STOCK
Rustic Bronze	N/A	N/A	6457	N/A	N/A	N/A	N/A
Rustic Red	3189	N/A	N/A	STOCK	STOCK	STOCK	STOCK
Sage	7207	N/A	7315	мто	мто	мто	N/A
Sand	241	N/A	233	STOCK	STOCK	STOCK	STOCK
Sandalwood	2244	N/A	8290	STOCK	STOCK	STOCK	STOCK
Sandpiper / Light Stone	2263	2021	6379	STOCK	STOCK	STOCK	STOCK
Sandstone	N/A	2026	9238	N/A	N/A	N/A	N/A
Sea Slate	5243	N/A	5244	МТО	МТО	мто	N/A
Sienna	7273	N/A	6311	МТО	МТО	МТО	N/A
Stone	2275	N/A	2371	мто	МТО	мто	N/A
Tan	2481	N/A	N/A	мто	МТО	мто	N/A
Taupe	2482	N/A	N/A	МТО	МТО	мто	N/A
Terratone	9381	N/A	N/A	STOCK	STOCK	STOCK	STOCK
Timberline	7318	N/A	7319	мто	МТО	мто	N/A
Tudor Brown	N/A	N/A	9338	N/A	N/A	N/A	N/A
Tuxedo Gray	4171	N/A	469	STOCK	STOCK	STOCK	STOCK
White	161	9327	1257	STOCK	STOCK	STOCK	TWK-30
White (High Gloss)	N/A	N/A	N/A	N/A	Ѕтоск	N/A	TWL-80
Willow	7316	N/A	7317	мто	МТО	мто	N/A

STOCK	NORMAL LEAD TIME
МТО	MADE TO ORDER (CALL FOR PRICE AND LEAD TIME)
N/A	NOT AVAILABLE AT THIS TIME



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